

Components	Maintenance interval	Executing activity	Operating media / remarks
Drive roll	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
	when changing label rolls	Inspection / cleaning	
Deflecting rollers / friction roller	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
	when changing label rolls	Inspection / cleaning	
Printhead / thermal transfer strip	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
	when changing label rolls	Inspection / cleaning	
Printhead / counter pressure roller	at shift change	Inspection / cleaning	Check for dirt and wear, clean or replace if necessary (we recommend also replacing the bearings when replacing the counter pressure roller) - see operating instructions for thermal transfer printers, chapter 10
Punch support (optional)	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
Vacuum control / ejector nozzle (optional)	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
Fork light barrier	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions for thermal transfer printer, chapter 10
	when changing label rolls	Inspection / cleaning	

Maintenance / Servicing

Components	Maintenance interval	Executing activity	Operating media / remarks
Label unwinder / brake function	when changing label rolls	Inspection	Check function, readjust if necessary - see operating instructions for thermal transfer printer, chapter 10.4
Take-up, unwinding / couplings for transfer films	at transfer film change	Inspection	Check function, readjust if necessary - see operating instructions for thermal transfer printer, chapter 10.5
Take-up, unwinding / couplings for transfer films	at transfer film change	Inspection	Check function, readjust if necessary - see operating instructions for thermal transfer printer, chapter 10.5
Drive / round belt	annually	Replace	See operating instructions for thermal transfer printer, chapter 10.5
Drive / timing belt	annually	Replace	See operating instructions for thermal transfer printer, chapter 10.5
Label unwinder / brake belt	as required / annually	Replace	See operating instructions for thermal transfer printer, chapter 10.5.2



Observe chapter 10 of the operating instructions for thermal transfer printer.
All maintenance intervals are based on two-shift operation.

Observe the subcontractor documentation.