

Components	Maintenance interval	Executing activity	Operating media / remarks
Drive roll	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions label dispenser chapter 10
	when changing label rolls	Inspection / cleaning	
Deflecting rollers / friction roller	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions label dispenser chapter 10
	when changing label rolls	Inspection / cleaning	
Punch support (optional)	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions label dispenser chapter 10
Vacuum control / ejector nozzle (optional)	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions label dispenser chapter 10
Fork light barrier	at shift change	Inspection / cleaning	Check for dirt, clean if necessary – see operating instructions label dispenser chapter 10
	when changing label rolls	Inspection / cleaning	
Label unwinder / brake function	when changing label rolls	Inspection	Check function, adjust if necessary - see operating instructions label dispenser, chapter 10.4
Drive / round belt	annually	Replace	For replacement, see operating instructions label dispenser chapter 10.5
Drive / timing belt	annually	Replace	For replacement, see operating instructions label dispenser chapter 10.5

Maintenance / Servicing

Components	Maintenance interval	Executing activity	Operating media / remarks
Label unwinder / brake belt	as required / annually	Replace	For replacement, see operating instructions label dispenser chapter 10.5.2



Observe chapter 10 of the operating instructions for thermal transfer printer.
All maintenance intervals are based on two-shift operation.

Observe the subcontractor documentation.